

ABSTRACT

A tubing expander (10) comprises a body (12) carrying a plurality of radially movable piston-mounted rollers (24) and associated sleeves (16) mounted about the body (12) and being radially supported by the rollers (12). The expander (10) is positioned in a length of tubing of a first diameter, the pistons (28) extended, and the expander (10) rotated such that the sleeves (16) roll around the inner surface of the tubing and expand the tubing to a larger second diameter.